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Steady state stress distribution and force transmissibility of a rotating disk of variable thickness

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STEADY STATE STRESS DISTRIBUTION

AND

FORCE TRANSMISSIBILITY OF A

ROTATING DISK OF

VARIABLE THICKNESS

BY

JOHN OLE HANSEN

SUBMITTED IN PARTIAL FULFILLMENT

OF THE REQUIREMENT FOR THE DEGREE OF

MASTER OF SCIENCE

IN

MECHANICAL ENGINEERING

APPROVED BY:

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ROCHESTER INSTITUTE OF TECHNOLOGY

ROCHESTER, NEW YORK

JULY, 1986

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ABSTRACT

The governing equations of the transverse vibration of a spinning disk of varying thickness are derived and solved using numerical integration techniques. ^A clamped-free rotating annular disk driven at the outer edge with sinusoidally varying force is considered for analysis. Representative graphs showing the stress distribution and the frequency dependence of the force transmissibility of the disk are presented. Results obtained in this paper are compared as applicable to results of previous investigations.

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 \cdots

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1. INTRODUCTION

Centrally-clamped rotating disks are the basic element of turbines, circular saw blades, grinding wheels, and computer floppy disks. Transverse vibration of these components will cause failure of turbine wheels by wheel-to-housing contact, inaccurate cuts from saw blades and grinding wheels, and memory loss in computer systems.

Several investigators analyzed the problem of transverse vibrations of spinning disks using Bessel's functions [1], Rayleigh-Ritz procedure [2], and finite element techniques [3], [4]. These previous investigations did not include inertia or shear deformation effects in the analysis. Ghosh [5] has formulated the vibration of ^a rotating circular disk of uniform thickness neglecting the effect of bending stiffness.

The aim of this paper is to reconfirm the results of a recent investigation [6] by reproducing the governing equations, the radial stress, circumferential stress, and force transmissibility relationships as outlined in that publication. Basic assumptions are maintained in the solution of excitation of clamped-free rotating disks in order that direct comparison of results here to those in Irie's paper [6] be possible.

The solution of the disk stress distribution and the steadystate vibration response is determined by numerical

integration techniques. Therefore, the solution with this approach is exact to within the accuracy of the numerical computations and is free of the usual uncertainties of approximate methods.

Effect of disk parameters, such as outer-inner radius ratio, inside thickness-inside radius ratio, disk thickness profile, and disk angular speed, is analyzed.

Consider an annular disk rotating at ^a constant velocity with the geometry as defined in Figure 1.

Figure ¹

Describing the stress distribution on an elemental segment depicted in Figure ² is required prior to solving the vibration equations.

Figure 2

The asterisk denotes dimensional quantities. These parameters will be transformed to dimensionless quantities later in the derivation.

Equating the radial forces in Figure ² yields

$$
-\sigma_t^*r d^2dh - 2(\sigma_0^*dr)h \stackrel{def}{=} \frac{\partial f^*g}{\partial r^*dr} \frac{\partial f^*g}{\partial r^*dr} - \frac{\partial f^*g}{\partial r^*dr}dr = \rho h r^2 \Omega^2 dr d\theta
$$
 (1)

Simplifying Equation (1) and dividing by the factor (drdQ) gives الماطة .
الماطة .

$$
-\sigma_{\bullet}^{*}h + \sigma_{r}^{*} \cap \frac{2h}{2r} + \sigma_{r}^{*}h + \sigma_{r}^{*} \frac{2h}{2r}dr + \frac{2f}{2r}rh + \frac{2f}{2r}h + \frac{2h}{2r}dr +
$$
\n(2)

The second, third, and fifth terms on the right-hand side of. Equation (2) may be rewritten to provide

$$
-\sigma_{0}^{2}h + \frac{d}{dr}(c_{r}^{2}rh) + \sigma_{r}^{2} \frac{\partial h}{\partial r}dr + \frac{\partial h}{\partial r}dr + \frac{\partial h}{\partial r}dr + \frac{\partial h}{\partial r}dr \frac{\partial h}{\partial r}dr = \rho h r^{2}Q^{2}
$$
 (3)

Rewriting Equation (3) and neglecting higher order differential terms gives

$$
\frac{d}{d\tau}(\sigma_{\tau}^{*}t) - \sigma_{\theta}^{*}h - \rho h r^{2} \Omega^{2} = \mathcal{O}
$$
 (4)

Expressions of linear strain for small displacements are

$$
\epsilon_{\theta}^* = \frac{u^*}{r} \tag{5}
$$

and
$$
\epsilon_r^* = \frac{\partial u^*}{\partial r}
$$
 (6)

For an isotropic material, stress-strain relationships are

$$
\epsilon_r^* = \frac{1}{\epsilon} \left(\sigma_r^* - 2 \sigma_r^* \right) \tag{7}
$$

and
$$
\left(\frac{1}{\phi}\right)^{\frac{1}{2}} = \frac{1}{\epsilon} \left(\overline{\phi}^{\frac{1}{2}} - 2\overline{\phi}^{\frac{1}{2}}\right)
$$
 (8)

From Equations (7) and (8) the following may be derived

$$
\sigma_{\mathbf{r}}^{\dagger} = \frac{\tilde{E}}{1-\tilde{v}^2} \left(\varepsilon_{\mathbf{r}}^* \cdot \tilde{v} \varepsilon_{\mathbf{0}}^* \right) \tag{9}
$$

and
$$
\mathbb{Q}_p^* = \frac{E}{1 - p^2} (\mathcal{E}_p^* + \mathcal{D} \mathcal{E}_r^*)
$$
 (10)

Substituting the expressions given in Equations (5) and (6) into Equations (9) and (10) gives

$$
\sigma_{\Gamma}^* = \frac{E}{1-2^2} \left(\frac{\partial \ell}{\partial \tau} + 2 \frac{\mu}{\tau} \right)
$$
 (11)

and
$$
\nabla_{\mathbf{B}}^{\#} = \frac{E}{1 - \mathcal{P}^2} \left(\frac{\mu^4}{C} + \mathcal{D} \frac{\partial \mu^4}{\partial r} \right)
$$
 (12)

Equation (11) may be written as

$$
\frac{\partial u^*}{\partial \tau} = -\frac{\partial}{\partial} u^* + \frac{1}{2} \frac{\partial^2}{\partial \tau^*}
$$
 (13)

Introducing the non-dimensionalized expression for radial elongation

$$
u = \frac{u^*}{b}
$$
 (14)

into Equation (13) and rearranging yields

$$
\frac{\partial u}{\partial P(x)} = -\frac{2}{P(x)} u + \frac{1-2^2}{\epsilon} \pi^{-1}
$$
 (15)

The radial and circumferential stresses are nondimensionalized using the following expressions

$$
\sigma_{\tau} = \frac{b h_{o}^{2}}{D_{o}} \sigma_{\tau}^{*}
$$
 (16)

$$
\sigma_{\epsilon} = \frac{\delta_{\epsilon}}{\delta_{\epsilon}} \sigma_{\epsilon}^{-1}
$$
\n
$$
\sigma_{\epsilon} = \frac{\delta_{\epsilon}}{\delta_{\epsilon}} \sigma_{\epsilon}^{-1}
$$
\n(16)

where
$$
D_0 = \frac{\sum_{i=1}^{3} x_i}{(2(i-2)^2)}
$$
 (18)

Substituting Equations (16) and (17) into Equation (15) gives

$$
\frac{\partial u}{\partial \overline{\psi}} = -\frac{2}{\overline{\psi}} u + \frac{1-2^2}{E} \frac{D}{bk} \overline{\psi}.
$$
 (19)

Simplifying gives

$$
\frac{\partial u}{\partial \overline{\theta}} = -\frac{2}{\langle \overline{\theta}_b \rangle} u + \frac{1}{12} \frac{h_b}{b} \overline{\theta}_r
$$
 (20)

Substituting the nondimensialized linear displacement variable, η , defined as

$$
\gamma = \frac{r}{b} \tag{21}
$$

into Equation (20) yields

$$
\frac{\partial u}{\partial \eta} = -\frac{\partial}{\partial} u + \frac{1}{12} \frac{hc}{6} \nabla \tau
$$
 (22)

Solving Equation (8) for $\mathbb{Q}^\star_{\Theta}$ and substituting it in Equation (4) yields

$$
\frac{d}{dr}(G_{r}^{*}rh) - (E \frac{\mu^{*}}{r} 2\pi^{*})h - f hr^{2} \Omega^{2} = 0
$$
 (23)

Expanding Equation (23) gives

$$
\frac{d^{2}x}{dt^{2}}-h+\frac{1}{2}h+\frac{x}{2}+\frac{1}{2}h-\frac{1}{2}h^{2}-\frac{1}{2}h
$$

Non-dimensionalizing Equation (24) by using Equations (14), (16), (17), and (18) gives

$$
\frac{D_{\theta_{\theta_{\theta}}}}{b_{h}}\frac{d\sigma}{d\tau} - \frac{1}{h} + \frac{D_{\theta}}{b_{h}}\sigma_{\tau}h + \frac{D_{\theta}}{b_{h}}\sigma_{\tau}F + \frac{dh}{dh}\sigma_{\tau}E = \frac{b_{h}}{h}h - \frac{2D_{\theta}}{h}F\sigma_{\tau}h - \rho h\tau^{2} \Omega^{2} = \mathcal{O}
$$
\n
$$
\text{Using Equation (21), and after algebraic manipulation,}
$$
\n
$$
\text{Equation (25) can be written as}
$$

$$
\frac{d\sigma_{\tau}}{d\eta} = 2 \frac{b(1-2^{2})}{h_{0}} \frac{u}{h^{2}} - \frac{c\tau}{h}(1-2) - \frac{dh}{h} \frac{1}{h} \tau_{\tau} + \frac{b^{3} \rho h_{0}^{2} \Omega^{2}}{h^{2}} \gamma
$$
 (26)

Introducing

$$
d = \frac{h}{h_0} \qquad (27)
$$

$$
\Lambda = \sqrt{\frac{\rho k_b^2 b^3}{D_o} \Omega}
$$
 (28)

and

$$
q_{\rho} = \frac{1}{2} \begin{pmatrix} \frac{1}{2} & 0 \\ 0 & 0 \end{pmatrix} \tag{29}
$$

Equation (26) becomes

 \sim

$$
\frac{d\sigma_{\vec{r}}}{d\eta} = \frac{1}{\eta} \frac{\left(\frac{1}{2}z^{2}\right)}{\eta^{2}} u - \frac{\left(1-z^{2}\right)}{\eta} \sigma_{\vec{r}} - \frac{d\vec{d}}{d\lambda} \frac{1}{d} \sigma_{\vec{r}} + \Lambda^{2} \eta
$$
\n(30)

Equations (22) and (30) combined define the displacement and radial stress distribution of the rotating annular disk. These equations written in matrix form are

$$
\frac{d}{d\eta}\left\{\frac{u}{\sigma_r}\right\} = \left[\frac{-\frac{2}{\eta}}{4\pi} - \frac{q}{\eta^2} - \frac{1}{4}\frac{4}{d\eta}\right]\left\{\frac{u}{\sigma_r}\right\} + \left[\frac{0}{\beta\eta}\right]
$$
(31)

These equations are solved using numerical integration techniques until the criteria defined by the disk boundary conditions are obtained.

For a disk clamped at the inner radius (r=a, γ = β) and free at the outer radius (r=b, $\hat{\gamma}$ =1), the boundary conditions are

$$
\psi \star = \psi = 0 \quad \text{at} \quad r = a \quad (\eta = \beta)
$$

u* = u = 0 \quad \text{at} \quad r = a \quad (\eta = \beta)

$$
\mathbb{T}^* = \mathbb{T}^- = 0 \quad \text{at} \quad r = b \quad (\eta = 1)
$$

where

$$
\beta = \frac{2}{b}
$$
 (32)

The equations describing the flexural vibrations of the rotating annular disk are found as follows.

Consider the disk element shown previously in Figure ² affected by radial and transverse forces as defined in Figure 3.

The equation of motion in the z-axis is
\n
$$
(\alpha_{r}^{*} + \frac{2Q_{r}^{*}}{2r}dr)(rd_{r})d\theta - \alpha_{r}^{*}rd\theta + (h_{\alpha_{r}}^{*} + \frac{\partial (h_{\alpha_{r}}^{*})}{2r}dr)(rd_{r})d\theta (d^{*}\frac{2}{r}dr) -
$$
\n
$$
h_{\alpha_{r}}^{*}rd\theta d^{2} = \rho(r + \frac{dr}{2})d\theta dr + \frac{2^{2}W_{r}^{*}}{2r^{2}}
$$
\n(33)

After simplification and division by the factor (rdrd Θ), and incorporating the viscous damping term C_1 , Equation (33) becomes

$$
\frac{\partial Q^*}{\partial \zeta} + \frac{\partial^*}{\partial \zeta} + \frac{1}{r} \frac{\partial}{\partial r} (h_{\zeta} + r) \frac{\partial W^*}{\partial \zeta} = \rho h \frac{\partial^2 W^*}{\partial \zeta^2} + C_1 \frac{\partial W^*}{\partial \zeta}
$$
 (34)

This paper does not consider the effect of viscous damping to the rotating disk steady-state response. Consideration of viscous terms would provide the relationship of vibration frequency effects to disk rotational speed.

Consider the freebody the same general disk element under the influence of circumferential and radial moments and transverse forces as defined in Figure 4.

$$
J = \frac{1}{12} \oint_{0}^{2} dr \, r \delta \Theta \tag{35}
$$

Summing moments in the ' Θ ' direction gives

$$
(M_{\phi}^{*} + \frac{3M_{\phi}^{*}}{3F}dx)(r + dr)d\theta - M_{\phi}^{*}rd\theta - \frac{3M_{\phi}^{*}}{2F}dr(r + dr)d\theta - M_{\phi}^{*}drd\theta - M_{\phi}^{*}drd\theta
$$

Simplifying Equation (36) and dividing by the term (rdrd Θ), and incorporating the rotational viscous damping term, gives

$$
\frac{3r^2}{4M^2} + \frac{r^2}{4} - \frac{r^3}{4} = 0
$$

The radial component of the moment, the tangential component

of moment, and the shearing force are determined, respectively, [7]

$$
M_{\bullet}^{\prime\prime} = \overline{D} \left(\frac{\partial \psi_{\bullet}^{\prime\prime}}{\partial \tau} + 2 \overline{\psi}_{\bullet}^{\prime\prime} \right) \tag{38}
$$

$$
M_{\theta}^* = \overline{D} \left(\nu \frac{\partial M_{\theta}^*}{\partial r} + \frac{M_{\theta}^*}{r} \right) \tag{39}
$$

$$
Q_t^* = K\overline{G} h(Y_t^* + \frac{\partial W^*}{\partial t})
$$
 (40)

where

$$
K = \frac{\pi^2}{12}
$$

The flexural rigidity, Young's modulus, and the shear modulus of an internally damped disk is assumed to be ^a complex expression and respectively equal to

$$
\overline{D} = \frac{\overline{E} h^2}{12(1 - \overline{\rho}^2)}
$$
 (41)

$$
\overline{E} = E(I + j\delta_{\epsilon})
$$
 (42)

and

$$
\overline{G} = G(1 + i\delta_4) \tag{43}
$$

The steady-state equations for bending moment, shearing force, slope, and vertical deflection when the disk is acted upon by an external sinusoidal force

$$
\mathbf{F}^* = \frac{D_o}{b^2} \mathbf{F} e^{\mathbf{j}\omega t}
$$
 (44)

are, respectively,

$$
M_{r}^* = \frac{D_0}{b} M_r e^{j\omega t}
$$
 (45)

$$
M_{\theta}^{\dagger} = \frac{P_{\theta}}{k} M_{\theta} e^{j\omega t}
$$
 (46)

$$
Q_{\mathbf{r}\star} = \frac{14}{6} Q_{\mathbf{r}} e^{\mathbf{r}^2}
$$
 (47)

$$
\begin{aligned}\n\psi_{\mathbf{r}}^* &= \psi_{\mathbf{r}} e^{j\omega t}\n\\
w^* &= b \mathbf{W} e^{j\omega t}\n\end{aligned}
$$
\n(48)

$$
W^* = bW e^{jW} \tag{49}
$$

where

$$
\lambda = \sqrt{\frac{\rho h_o^2 b^3}{D_o}} \quad \omega \tag{50}
$$

and

$$
\mathcal{L} = \sqrt{\frac{D_o}{\rho k_b^2 b^3}} t \tag{51}
$$

Equations (34), (37), (38), (39), and (40) are used to develop the matrix differential equation, with M_{θ}^* eliminated, expressed as

$$
\frac{d}{d\eta}\left\{z(\eta)\right\} = \left[\mathrm{U}\left(\eta\right)\right]\left\{z(\eta)\right\} \tag{52}
$$

where

'

$$
\{Z(\eta)\} = \left\{ M_{\eta} Q_{\eta} \psi_{\eta} W \right\}^{\top}
$$
 (53)

and the elements of the coefficient matrix $[U(\gamma)]$ are

$$
\sigma_{11} = -\frac{1-2}{\gamma} \tag{54}
$$

$$
\mathbf{U}_{12} = \perp \tag{55}
$$

$$
U_{13} = \frac{1-2^2}{2^2} d^3 + \int \delta \epsilon \frac{1-2^2}{2^2} d^3 - 4 \lambda^2 d^2 - 2 \int \delta \lambda
$$
 (56)

$$
\mathbf{U}_{14} = \bigcirc \tag{57}
$$

$$
\mathbf{U}_{21} = \frac{\sigma_{\mathbf{f}}(1+\mathbf{j}\delta_{\mathbf{g}})}{12\,\mathbf{q}_{o}\left(1+\mathbf{j}\delta_{\mathbf{g}}\right)\left(1+\mathbf{j}\delta_{\mathbf{g}}+\mathbf{k}_{o}\sigma_{\mathbf{g}}\right)^{2}}
$$
(58)

$$
\mathbf{U}_{22} = -\frac{1}{1+j\delta_{G}+k_{c}q_{c}}\left\{\frac{1+j\delta_{g}}{\eta}+\frac{k_{c}q_{c}}{\eta}+\frac{d_{h}k_{c}q_{c}}{\lambda\eta}+k_{c}\frac{dq_{c}}{\lambda\eta}\right\}
$$
(59)

$$
\mathbf{U}_{23} = \frac{d(l+j\delta_{G})}{12 q_{0}(l+j\delta_{G}+k_{0}\tau_{f})} \left\{ \frac{\sigma_{f}}{\tau_{1}}(l-2) + \frac{1}{d} \frac{dJ}{d\tau_{1}} \tau_{f} + \frac{d\sigma_{f}}{d\tau_{1}} \right\}
$$
(60)

$$
\mathbf{U}_{24} = -\frac{\left(\lambda^2 d + 2\left(\lambda \sqrt[3]{0}\right)\left(\mu_1 \right)\right)}{1 + \left(\lambda \sqrt[3]{0} + \kappa_1 \right)}
$$
(61)

$$
U_{31} = \frac{1 - j \delta \epsilon}{d^3 (H \delta \epsilon^2)}
$$
 (62)

$$
\sigma_{32} = \bigcirc \tag{63}
$$

$$
\sigma_{33} = -\frac{2}{\gamma} \tag{64}
$$

$$
\sigma_{34} = \bigcirc \tag{65}
$$

$$
\mathbf{U}_{41} = \mathbf{O} \tag{66}
$$

$$
\mathbf{U}_{42} = \frac{\kappa_b h_b}{d\mathbf{b}(1+\mathbf{j}\delta\mathbf{a})}
$$
 (67)

$$
\mathbf{U}_{43} = -\underline{\mathbf{I}} \tag{68}
$$

$$
\mathbf{U}_{44} = \bigcirc \tag{69}
$$

where

 $\ddot{}$

$$
\sigma_1 = \frac{b^2 C_1}{2\sqrt{\rho}h_o D_o}
$$
 (70)

$$
\sigma_2^* = \frac{C_2}{2\sqrt{\rho h_0 D_0}}
$$
 (71)

and

$$
k_0 = \frac{2q_0}{K(1-z)}
$$
 (72)

The solution of Equation (52) is accomplished by the transfer matrix approach. (Refer to Appendix ^V for a discussion of the transfer matrix method.) The vector $\{Z(\gamma)\}\)$ is written as

$$
\{z(\gamma)\} = [\mathbf{T}(\gamma)] \{z(\beta)\}\
$$
 (73)

where $[T(\eta)]$ is the transfer matrix. Substituting Equation (73) into Equation (52) yields

$$
\frac{d}{d\eta} [\mathbf{T}(\eta)] = [\mathbf{u}(\eta)][\mathbf{T}(\eta)] \qquad (74)
$$

To better facilitate the numerical analysis of the complex Equation (74), Equation (74) is rewritten to separate the real and imaginary components resulting in the equation

$$
\frac{d}{d\lambda} \begin{bmatrix} T_{R}(\eta) \\ T_{I}(\lambda) \end{bmatrix} = \begin{bmatrix} U_{R}(\eta) & U_{I}(\eta) \\ -U_{I}(\lambda) & U_{R}(\eta) \end{bmatrix} \begin{bmatrix} T_{R}(\eta) \\ T_{I}(\eta) \end{bmatrix}
$$
(75)

The values of T_R and T_I are obtained using Runge-Kutta numerical integration technique over the range $[\beta$, γ]. The initial condition of ^a free-clamped annular disk is

$$
[\mathbf{T}_{R}(\beta)] = [1] \tag{76}
$$

and $[\mathbf{T}_{I}(\beta)] = [0]$ [0] (77)

The boundary conditions are determined to be

$$
\psi_r = 0 \quad \text{at} \quad \hat{\eta} = \beta \tag{78}
$$

$$
W = 0 \quad \text{at} \quad \eta = \beta \tag{79}
$$

$$
M_r = 0 \quad at \quad \hat{\eta} = 1 \tag{80}
$$

$$
Q_{r} = F \quad at \quad \hat{\eta} = 1 \tag{81}
$$

Substituting the above values into Equation (73) gives

$$
\begin{Bmatrix} 0 \\ F \\ \psi \\ w^T \end{Bmatrix} = \begin{bmatrix} T_{11} & T_{12} & 0 & 0 \\ T_{21}^1 & T_{22}^1 & 0 & 0 \\ T_{31}^2 & T_{32}^2 & 0 & 0 \\ T_{41}^3 & T_{42}^3 & 0 & 0 \\ T_{41}^2 & T_{42}^3 & 0 & 0 \end{bmatrix} \begin{Bmatrix} M_r \\ Q_r^r \\ 0 \\ 0 \end{Bmatrix} (82)
$$

The complete solution of Equation (82) is obtained by first determining M_r and Q_r at $\gamma = \beta$ from

$$
\begin{cases}\nMr \\
Qr\n\end{cases}\n\begin{cases}\n\beta_1 = \begin{bmatrix}\nT_{11} & T_{12} \\
T_{21}^1 & T_{22}^1\n\end{bmatrix}^{-1}\n\begin{bmatrix}\n0 \\
F\n\end{bmatrix}\n\begin{pmatrix}\n83\n\end{pmatrix} \\
\text{and then }\n\begin{cases}\n\psi_r \\
W^r\n\end{cases}\n\begin{cases}\n1 = \begin{bmatrix}\nT_{31} & T_{32} \\
T_{41}^1 & T_{42}^1\n\end{bmatrix}\n\begin{pmatrix}\n0 \\
1\n\end{pmatrix}\n\begin{pmatrix}\n\beta_1 \\
\beta_r\n\end{pmatrix}\n\end{cases}\n\tag{84}
$$

The steady-state response of the disk in terms of radial bending moment, radial shear, radial slope, and deflection are given by Equations (73), (83), and (84).

The force transmissibility of the disk at $\lambda = \beta$ is determined by summing moments resulting from the input force applied at the disk outer radius and the shear force at the disk center and is given by the following

$$
\mathbf{T}_{\mathbf{F}} = \begin{bmatrix} \frac{\beta \mathbf{Q}_{\mathbf{r}}(\beta)}{\mathbf{F}} \end{bmatrix} . \tag{85}
$$

3. ANALYSIS

An algorithm to numerically solve both the stress distribution given in Equation (31) and the resulting force transmissibility-frequency relationship of Equation (85) was programmed to run on a 16-bit, ⁸⁰⁸⁸ processor personal computer. The program, listed in Appendix III, is written in Pascal to take advantage of the high-level language, of the ability of utilizing a ⁸⁰⁸⁷ coprocessor, and of the greater precision in real algebraic operations.

^A sensitivity analysis was performed on the following selected parameters: the disk outside thickness-inside thickness ratio (h_1/h_0) , the disk profile (linear, exponential, and hyperbolic), and the disk inside thicknessinside radius ratio (h_n/a) .

Correlation to T. Irie's results are provided when allowable. As knowledge of actual numeric values of many of the parameters used in the calculations are not known, comparison of the magnitudes of radial stress, axial stress, and force transmissibility or of the critical frequencies of is not possible.

Comparison with theoretically-determined force transmissibility profiles or stress distributions is not attempted due to the nonlinearity of the governing equations to be solved.

Analysis is performed on ^a free-clamped annular, rotating disk. Values of $\delta_{\mathbf{E}}$ and $\delta_{\mathbf{G}}$ have been assumed to be equal to each other, constant at all frequencies, and have been assigned the values of 0.01 as experimentally proposed [8] and of 0.1. The rotating disk also has been assumed to be undamped (i.e., the parameters C_1 and C_2 equal to zero). The function utilized for a linearly-varying annular disk is

$$
h = h_0 \{1 - (1 - \frac{h_1}{h_0}) \left(\frac{r - a}{b - a} \right) \}.
$$
 (86)

To determine the thicknesses for an exponentially-varying annular disk the equation is

$$
h = h_0 (h_1/h_0) \t\t (r - a)/(b - a)
$$
\n(87)

The radius-thickness relationship of a hyperbolicallyvarying annular disk is

$$
h = h_0(r/a)^{-10g} \beta^{(h_1/h_0)}.
$$
 (88)

4. RESULTS/CONCLUSIONS

Stress distribution and force transmissibility results for disks possessing different angular velocities, inside thickness-inside radius ratios, thickness ratios, inside thickness-inside radius ratios, and profiles are displayed in Figures $6 - 13$.

Figures 5a and 5b compared to Figures 6a and 6b indicate that both the radial stresses and the circumferential stresses increase with increased disk angular velocity () . This is accountable to the resulting increased disk angular momentum. The first three critical frequencies in Figures 5c and 6c remain essentially constant with increased disk angular velocity. However, the magnitude of force transmissibility greatly varies with identically increased disk angular velocity.

No change is apparent in either the radial or the circumferential stress as the inside thickness-to-inside radius ratio is altered as evidenced in Figures 6a and 6b versus Figures 7a and 7b. The magnitude of force transmissibility is changed considerably and the critical frequency locations of the force transmissibility peaks shift higher as this thickness-radius ratio decreases (Figures 6c and 7c).

Radial and axial stress profiles decrease with a decrease in outer radius-to-inside radius ratio (Figures 9 - 11). This

corresponds with the results obtained in Irie's paper. In addition, the maximum circumferential stress value shifts toward the outer disk edge with a decrease of the h_i/h_o ratio. Figures 9c, 10c, and lie also indicate an inverse relationship between force transmissibility and this radius ratio, and between the critical frequency values of peak force transmissibility and the radius ratio.

Varying the disk profile alters the radial stress, circumferential stress, and force transimissibility profiles as seen in Figures 11, 12, and 13. ^A disk of linearly varying thickness will possess the maximum radial stress value, while disks with hyperbolically varying thickness have the minimum stress values. Negligble effect on force transmissibility values is observed for clamped-free disks of linearly, exponentially, and hyperbolically varying thicknesses. These relationships of stress and force transmissibility profiles verifies the results in Irie's document .

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c. Steady-state response of a rotating disk,

Figure 5-

c. Steady-state response of a rotating disk,

21

b. Circumferential stress distribution of a rotating disk.

Steady-state response of a rotating disk. $c.$

.90 10

0.00 0.66 1.31 1.97 2.62 3.28 3.93 9.59 5.29

c. Steady-state response of a rotating disk.

b. Circumferential stress distribution of a rotating disk.

c. Steady-state response of a rotating disk,

b. Circumferential stress distribution of a rotating disk,

Steady-state response of a rotating disk. $\mathbf c$.

c. Steady-state response of a rotating disk,

a. Radial stress distribution of a rotating disk.

b. Circumferential stress distribution of a rotating disk.

c. Steady-state response of a rotating disk.

5. SUMMARY

The governing equations of steady-state stress and force transmissibility of a clamped-free rotating angular disk are derived. Deviations with Irie's paper are noted in Appendix III.

Effects resulting from varying selected disk parameters are analyzed with relatively good comparison with previously published results obtained.

Further investigation with other disk profiles, laminar disks, damped disks, and alternately loaded disks is recommended to optimize the disk configuration allowing for ^a disk design having minimum stress and force transmissibility profiles over ^a range of externally-applied loadings.

Extensive investigation of varying radius-radius ratio, radius-thickness ratios, and thickness-thickness ratio on radial stress, circumferential stress and the force transmissibility profile is also recommended.

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- J) Poisson's ratio
- σ_r Radial stress
- $\overline{\mathbb{Q}_{\theta}}$ Circumferential stress
- Ω Disk angular velocity
- Disk slope
- $\frac{\gamma_{\mathbf{r}}}{\delta_{\mathbf{E}}}$ $\delta_{\rm E}$ Young's constant imaginary-real ratio
 $\delta_{\rm G}$ Shear modulus imaginary-real ratio
- $\delta_{\mathbf{G}}$ Shear modulus imaginary-real ratio
 λ Frequency
- Frequency
- 6. Strain

Appendix II. Deviations from T. Irie's Paper

In separately deriving the governing equations, instances where the author's equation deviated from T. Irie's paper.

This section will detail these occurrences writing first the version of the equation published in T. Irie's paper and then follwed by the equation as derived by the author.

Qq, Dimensionless quantity

Author's paper: $q_{0}=\frac{1}{12}(\frac{1}{12})$ (29)

Λ , Angular velocity

- T. Irie's paper: $\Lambda = \sqrt{\frac{\rho h_b b^4}{D \rho}} \Omega$ (90)
- Author's paper: $\int \frac{1}{2\pi} \frac{d^2b^3}{2} \cdot \Omega$ (28)

λ , Frequency

- **T.** Irie's paper: $\lambda = \sqrt{\frac{\rho h_b b^4}{D_a}} \omega$ (91)
	- $\lambda = \sqrt{\frac{2k^2b^2}{N}}$ ω (50)

z , Time constant

T. Irie's paper:

Author's paper:

Author's paper:

 $\overline{\mathcal{D}_{\bullet}}$ t (51) U₂₁. Co<u>efficient matrix element</u> T. Irie's paper: \bigcup_{z_1} = $\frac{\sigma_r'(1 + iS_{c_2})}{(1 + iS_{c_1})(1 + iS_{c_2} + k_{c_1} + iS_{c_2})}$ (93)

Author's paper:
$$
U_{21} = \frac{\pi f(1 + iS_4)}{12 \varphi(1 + iS_6)(1 + iS_4 + k\pi r)d^2}
$$
 (58)

$$
\frac{U_{22}}{I}
$$
 Coefficient matrix element
T. Irie's paper: $U_{22} = -\frac{1}{1 + j\delta a + k\delta T} (k_0 \frac{d\sigma}{d\lambda} + k_0 \frac{\sigma^2}{d\lambda} + \frac{|t_j\delta c}{d\lambda}|)$ (94)

1. IIE's paper:
$$
U_{zz} = \frac{1}{1 + iS_{a} + k\pi} (k_0 I_1 + k_0 I_1 - \pi)
$$
 (94)
Author's paper: $U_{22} = \frac{1}{1 + iS_{a} + k\pi} \left\{ \frac{|+iS_{a}}{1} + \frac{k_0 I_1}{1} + k_1 \frac{k_0 I_1}{2} \right\}$ (59)

U23* Coefficient matrix element ,. irl... Paper: ^,gg& {%^&)*}

Author's paper:
$$
U_{23} = \frac{(1+\mathbf{i}\delta a)d}{|2\mathbf{i}\omega(1+\mathbf{i}\delta a+\mathbf{k}\delta t)} \left\{ \left(\frac{1-\mathbf{p}}{\mathbf{q}} + \frac{d\mathbf{d}}{d\mathbf{n}} \right) \mathbf{r} + \frac{d\mathbf{r}}{d\mathbf{n}} \right\}
$$
 (60)

Appendix III. Computer Program

The following is the listing of the Pascal computer program used to :

- i) solve the radial stress and axial stress distribution of a rotating annular disk,
- ii) solve the force transmissibilty-frequency relationship of the rotating disk, and
- iii) plot the graph of force transmissibility versus frequency.

```
Program DiskVibration;
{$1 typedef.sys}
{$1 graphix.sys}
{$1 kernel.sys}
{$1 windows.sys}
{$1 findwrld.hgh}
{$1 axis.hgh}
{$1 polygon. hgh}
Const
    Pi : Real = 3.1415926536E+00;
    Freqnum = 50;
   Number = 50;(* Must be positive, even number *)
   Toll : Real = 1.0E-10;
               (* Tol for differ, between two (*)<br>(* successive Sigmari01 values (*)(* successive Sigmar[0] values *)
   Tol2 : Real = 1.0E-11;
               (* Tol for endpoint Sigmar [Numstep] *)
   Tol3 : Real = 1.0E-10;
               (* Tol for zero-checking parameters *)
   Kk : Real =
8.22467033E-01;
               (* Stiffness coefficient *)
   Maxiter : Integer =
170;
               (* Max iter. for solving stress-<br>(* raddisp equations *)
               (* raddisp equations *)
Type
   Complex = Record re, im : Real
                End;
   Mat_U = Array[1..4,1..4] of Complex;
   Mat_T = Array[1...2,1...2] of Complex;<br>Mat_T = Array[1...2,1...2] of Complex;
   Mat<sub>Tri</sub> = Array[1..4,1..4] of Complex;
   Mat_Utri = Array[1..8,1..8] of Real;
   Mat_Rrr = Array[1..8,1..4] of Real;
   Mat_Yar = Array[1..2,1..1] of Complex;
   Mat_D =
Array [0.. Numstep] of Real;
   Mat_Q = Array [0...Numstep] of Real;
   Mat_Freq =
Array [0. .Freqnum] of Real;
Var
   Diskprofile : Integer;
   Radius, D : Mat_D;
   Lambda, W, Zetal, Zeta2 : Real;
   C1,C2 : Real;
   K0 : Real;
   Rho : Real;
   A, B, H0, H1 : Real;
   E,Delte,G,Deltg,Nu,Mu : Real;
   Omega, Force : Real;
   Beta,Q0,D0,Pyr : Real;
```

```
I,J,I2,J2,I3,J3,I4,J4,I5,J5,I6,J6,I7,J7 : Integer;
    Sigmar : Mat_D;
    Rstep : Real;
    K1A,K2A,K3A,K4A,K1B,K2B,K3B,K4B : Real;
    U,T : Mat_D;
    Tri : Mat_Tri;
    Coeff21,Coeff22,Coeff23 : Real;
    DSigDEta,Temp : Real;
    Raddisp : Mat_D;
    Dri : Mat_Uri;
    Tr : Array[1..4,1..4] of Real;
    Ti : Array[1..4,1..4] of Real;
    TriTemp : Mat_Uri;
    Karray,Qarray,Rarray,Yarray : Mat_Arr;
     Radi,Sig : Real;
     Mr,Qr : Complex;
     Chir,Wl : Complex;
     Iter : Integer;
     Dhj,Dh : Real;
     DiskRad,HH : Real;
     SStore,SNumstepl,SNumstep2 : Real;
     STemp : Real;
     DUDR,Sigmatheta : Mat_D;
     T1, T2, T3 : Mat_T;T4,T6,T5 : Mat_Var;
     Det : Complex;
     Imped,Transmis : Real;
     Integ : Real;
     Stoppgrm : Boolean;
     SigrPyr : Mat_Q;
     Eta,SigThetPyr : Mat_Q;
     Tempi,Temp2 : Real;
     Rdisp,HJ,HJ_l,Radj,Radj_l : Real;
     Etal,Rad_l : Real;
     STempL,StempH : Real;
     U1,D2,U3,U4 : Real;
     DataType : Integer;
     Lamsqr : Mat_Freq;
     Trnsms : Mat_Freq;
Procedure MatMult (Var T3 : Mat_T; Var T4, T6 : Mat_Var);
(* This procedure will multiply a complex<br>
2 \times 2 matrix (T3) *)
                  2x2 matrix (T3)(* and a complex 2x1 matrix (T4) and (T4) and (T5)store the result in<br>2x1 matrix (T6). \star)
(* a complex 2x1 matrix (T6) . *)
  Begin
     T6[1,1].re := T3[1,1].re*T4[1,1].re -
                    T3[1,1]. im*T4[1,1]. im +
                    T3[1,2].re*T4[2,1].re -
                    T3[1,2].im*T4[2,1].im;
```

```
T6[1,1].im := T3[1,1].re*T4[1,1].im +
                    T3[1,1].im*T4[1,1].re +
                    T3[1,2].re*T4[2,1].im +
                    T3[1,2] . im*T4[2,1] .re;T6[2,1].re := T3[2,1].re*T4[1,1].re -T3[2,1]. im*T4[1,1]. im +
                    T3[2,2].re*T4[2,1].re -
                    T3 [2,2] .im*T4[2,l] .im;
     T6[2,1].im := T3[2,1].re*T4[1,1].im +
                    T3[2,1]. im*T4[1,1]. re +
                    T3[2,2].re*T4[2,l].im +
                    T3[2,2].im*T4[2,l].re;
  End;
Procedure TMatlnv (Var T1,T3 : Mat_T;Stoppgrm : Boolean);
Var
   Determ : Real;
(* This procedure will determine the inverse \binom{*}{} of a complex 2x2 matrix. The original matrix \binom{*}{}(* of a complex 2x2 matrix. The original matrix *)<br>(* is Tl and the inverse matrix is returned as *)
(\star \text{ is Tl and the inverse matrix is returned as } \star)<br>(* T3.
(* T3. *)
(\star*)<br>(* Det.re = Real part of determinant *)<br>(* Det.im = Imaginary part of determinant *)
                    Imaginary part of determinant *)
(* Det.im<br>(* Determ =
       Determ = Determinant of Tl matrix
Begin
   Det.re := TI[1,1].re*Tl[2,2].re -
             T1[1,1].im*T1[2,2].im -
             T1[1,2].re*T1[2,1].re +
             T1[1,2], im*TI[2,1], im;Det. im := TI[1,1]. re*TI[2,2]. im +
             T1[1,1].im*T1[2,2].re -
             T1[1,2].re*T1[2,1].im -
             T1[1,2].im*T1[2,1].re;
  Determ := (sqr (Det.re) + sqr (Det.im) ) ;
  If Abs (Determ) < Tol3 then
     Begin
```

```
Writeln('Matrix determinant = +/- ', sqrt(Determ));
         Writeln(
                       ' which is less than ',Tol3);
         Writeln('The matrix is considered to be singular');
         Stoppgrm := True;
     End;
  T3[1,1].re := (T1[2,2].re*Det.re-Tl[2,2].im*(-Det.im) ) /Determ;
  T3[1,1].im := (T1[2,2].im*Det.re+Tl[2,2].re*(-Det.im) ) /Determ;
  T3[l,2].re := ( (-Tl[l,2] .re)*Det.re+Tl[l,2]
.im*(-
Det . im ) ) /Dete rm ;
  T3[1,2].im := ((-T1[1,2] .im)*Det .re-T1[1,2] .re*(-Det.im) ) /Determ;
  T3[2,1].re := ((-T1[2,1].re)*Det_re+Tl [2,1] .
im* (-Det.im) ) /Determ;
  T3[2,1] . im := ((-T1[2,1] . im) * Det . re-T1[2,1].re*(Det.im))/Determ;
  T3[2,2].re := (T1[1,1].refDet.re-T1[1,1].im*(-Det.im))/Determ;
  T3[2,2].im := (T1[1,1].im*Det.re+
                      T1[1,1].re*(-Det.im))/Determ;
End;
Procedure Integrate (Var D : Mat_D; Var Eta : Mat_Q; Numstep<br>: Integer;Var    Rstep,Integ : Real);
                 Rstep,Integ : Real);
Var
  Alt,Jin : Integer;
  S : Real;
Begin
  S
:= D[0]*Eta[0] + D [Numstep] *Eta [Numstep];
  Alt := 4;For Jin := 1 to Numstep-1 do
  Begin
      S := S + \text{Alt}^*D[\text{Jin}]^*Eta[\text{Jin}];
     Alt := 6 - Alt;
```

```
End;
```
Integ $:=$ Rstep*S/3.0;

End;

```
Function H(DiskRad : Real;Diskprofile : Integer) : Real;
Begin (* H *)
   If Diskprofile = 1 then
     Begin
        H := H0*(1,-((1,-(H1/H0)) * ( (DiskRad-A)/(B-A))));End;
   If Diskprofile = 2 then
      Begin
        H := H0*EXP (((DiskRad-A)/(B-A))*ln(H1/H0));
      End;
   If Diskprofile =
3 then
      Begin
         H := H0*Exp(- ((ln(H1/H0))/ln(Beta))*(\ln(DiskRad/A)));
      End;
   If Diskprofile < 1 then
      Begin
         Writeln( 'Error : Diskprofile =
',Diskprofile) ;
      End;
   If Diskprofile > 3 then
      Begin
         Writeln ('Error : Diskprofile =
',Diskprofile) ;
      End;
```

```
Function RKEql (Rdisp,Radi,Sig : Real) : Real;
     Begin
        RKEql := -
(Nu*Rdisp/(Radi/B) ) + (Q0*Sig);
     End; (* Function RKEql *)
     Function RKEq2 (Radi, Rad_l, Rdisp, Sig, HJ, HJ_l : Real) :
Real;
     Label 33;
     Begin
        If Radi = Rad_l then
            Begin
               RKEq2 := (
((1.0-
                      sqr(Nu))*Rdisp)/(QO*sqr(Radi/B)) )
-
                         ((1.0-Nu)*sig)/(Radi/B) ) -
                         ( (sqr(Pyr)) * (Radi/B) );
               Goto 33;
            End;
        RKEq2 := ( (1.0 - sqr(Nu)) * Rdisp) /(Q0*sqrt(Radi/B)) )
                  ( ((1.0-Nu) *Sig)/(Radi/B)
                                               \rightarrow -( (B/HJ)*Sig*((HJ-HJ_l)/(Radi-Rad_l)) )
-
                  ( (sqr(Pyr)) * (Radi/B) );
 33 : Begin End;
    End; (* Function RKEq2 *)Procedure Datal;
    Begin
           (* Input Geomdata; *)
     A := 4.000;<br>B := 20.0000;<br>B := 20.0000;<br>(* Outer Radius *)
     B := 20.0000;<br>
B = 20.0000;<br>
B = 0.04;<br>
B = 0.04;<br>
B = 0.04;
     H0 := 0.04;<br>
H1 := 0.02; (* Thickness at radius A *)<br>
H1 := 0.02; (* Thickness at radius B *)
                                   (* Thickness at radius B *)<br>
(* Diskprofile =
     Diskprofile := 3;1, linear
          (* Input Matldata; *)
                                              2, exponential
                                             3, hyperbolic *)
     E := 30.0000E+10; (* Young's Modulus--Real
                                                      Part *)
```

```
Delte := 0.010000;
     G := 10.0000E+10;Deltg := 0.010000;
     Rho := 0.33333333;Nu := 0.300;
          (* Input Systemdata; *)
    Omega := 1000.00;
     Force := 200.0;(* Ratio Imag:Real part
                                       of
                                        Young's Modulus at
                                        any frequency *)
                                   (* Shear modulus--real
                                        part *)
                                   (* Ratio Imag:Real part
                                            of
                                        Shear Modulus at
                                       any frequency *)
                                   (* Material mass
                                       density*)
                                   (* Poisson's ratio *)
    C1 := 0.0;C2 := 0.0;(* Disk
                             rotational speed *)
                                    (* Transverse force
                                       applied > 0.0 *)
   End;
Function Eq(Var Uri : Mat_Uri; Var Yarray : Mat_Arr;
                               Var I5, J5 : Integer) : Real;
Var
   Iin : Integer;
  TEq : Real;
    Begin
    TEq := 0.0;For Iin := 1 to 8 do
       Begin
       TEq := TEq + Uri [15,1in]*Yarrow [lin, J5];
       End;
       Eq := TEq;End; (* \tEq * )
```

```
Procedure Plotfreq;
Var
   Dx,Dy,iq,m, lines,scale : integer;
   X1,Y1,X2,Y2 : integer;
   aa,ab,ac : Plotarray;
   Temp : real;
Begin
   DefineWindow(l,0,0,XMaxGlb,YMaxGlb);
   DefineWindow(2,trunc(XMaxGlb/40),trunc(YMaxGlb/10),
                     trunc (XMaxGlb*6/10) ,
                     trunc (YMaxGlb*19/20) ) ;
   DefineWorld(1, 0, 4000, 4000, 0);DefineHeader(1,'Frequency Curve');
   SetHeaderOn;
   DrawBorder;
   (* Fill data arrays *)
   For Iq := 0 to Freqnum-1 do
   Begin
      aa[iq+1,1] := Lamsqr[iq];aa[iq+1,2] := Trnsms[iq];
   End;
   FindWorld(2, aa, Freqnum, 1, 1);with World [2] do
   Begin
      Temp := Y1;Y1 := Y2;YZ := Temp;End;
   SelectWorld(2);
   SelectWindow(2);
   DrawBorder;
   dx := 9;dy := 9;
   x1 := 2;Y1 := 0;X2 := 0;Y2 := 10;lines := 0;scale := 0;SetLineStyle(0);
   DrawAxis(dx,dy,xl,Yl,x2,Y2,lines,scale,false) ;
   DrawPolygon(aa, 1, - (Freqnum-2), 0, 1, 0);
```

```
ResetAxis;
```

```
SelectWorld(l);
SelectWindow(1);
```
End;

```
(* Procedure Stressolve; *)
       Label 5;
       Label 10;
       Label 20;
       Label 30;
       Label 25;
       Label 35;
       Label 39;
       Label 45;
       Label 55;
       Label 330;
       Begin
       Stoppgrm := False;
       Datal;
       DataType := 1;
 55: Begin End;
       writeln(Lst,' Pi = ',Pi,' Numstep = ',Numstep);
       Writeln(Lst,' Pi = ',Pi,' Numstep = ',Num<br>Writeln(Lst,' Toll = ',Toll,' Kk = ',Kk);<br>Writeln(Lst,' A = ',A,' B = ',B);
                                   (A, B = 'B);Writeln(Lst,' HO =
',H0,' HI ',H1);
       writeln(Lst, Av - ,Av, Al - ,Al);<br>Writeln(Lst,' Diskprofile = ',Diskprofile);<br>Writeln(Lst,' E - ' E ' Delte - ' Delte);
       Writeln(Lst,' Diskprofile = ',Diskprofile<br>Writeln(Lst,' E = ',E,' Delte = ',Delte);<br>Writeln(Lst,' G = ',G,' Deltg = ',Deltg);<br>Writeln(Lst,' Rho = ',Rho,' Nu = ',Nu);<br>Writeln(Lst,' Rho = ',Rho,' Nu = ',Nu);
       writeln(Lst, Kno - ,Kno, Nu - ,Nu);<br>Writeln(Lst,' Omega = ',Omega,' Force = ',Force);
'* Procedure Dimensionless; *)
       Beta := A/B;
       Q0 := (H0/B)/12.0;\overline{D0} := (E*H0*H0*H0)/(12.0*(1.0-sqr(Nu)));
       Pyr := Sqrt ((Rho*H0*H0*B*B*B)/D0)*Omega;Writeln(Lst,' Beta = ', Beta,' Q0 = ', Q0);
       Writeln(Lst,' DO =
',D0,' Pyr =
                                                         '
,Pyr);
       Rstep := (B-A) /Numstep; (* Stepsize *)
       Writeln(Lst,' Rstep =
',Rstep);
```

```
For I := 0 to Numstep do
     Begin
        Raddisp[I] := 0.0;
        Radius [I] := A + I*Rstep;
        Eta [I] := Radius [I]/B;
        If Abs(Eta[I]) < Tol3 then
            Begin
               Writeln(' Eta[ ',I,'] is less than ',Tol3);<br>Writeln(' The elsemiths will not divide by
               Writeln(' The algorithm will not divide by
               writeln(' this small a number.');
               Goto 20;
            End;
        D[I] := H (Radius [I],Diskprofile)/H0;
        If Abs(D[I]) < Tol3 then
            Begin
               Writeln(' D[ ' , I , ' ] is less than ',Tol3);
               Writeln(' The algorithm will not divide by ');
               WriteIn(' this small a number.');Goto 20;
            End;
         Writeln(' Radius= ', Radius [I],
                      U = U, Raddisp[I], H = U,
                        H (Radius [I] ,Diskprofile) ) ;
     End;
     Iter := 0;Signer[0] := 1.0;STempL := 0.0;STempH := Sigmar[0];(* Start Runge-Kutta Procedure *)
5: Begin End;
```

```
For J := 1 to Numstep do
Begin
      (* Get four estimates of deltas *)
      K1A := Rstep*(RKEq)(Raddisp[J-1],Radius [J-1], Sigmar [J-1]) ;
      UI := Raddisp[J-1] + K1A;K2A := Rstep* (RKEql (Raddisp [J-l] +K1A/2.0,
                Radius [J-1]+Rstep/2.0,
                Signar(J-1));
      U2 := Raddisp[J-1] + K2A;K3A := Rstep*(RKEq1(Raddisp[J-1]+K2A/2.0,Radius [J-1] +Rstep/2.0,
                Signar(J-1)) ;
       U3 := Raddisp[J-1] + K3A;K4A := Rstep* (RKEql (Raddisp [J-l] +K3A,
                Radius [J-l] +Rstep,
                Sigma([J-1])) ;
      U4 := Raddisp[J-1] + K4A;Templ := (KlA + 2.0*K2A + 2.0*K3A + K4A)/6.0;Raddisp [J] := Raddisp [J-1] + Templ;
      Dh := H (Radius [J-l],Diskprofile)/HO;
      K1B := Rstep* (RKEq2 (Radius [J-I], Radius [J-I],U].Signar [J-1], H0 * Dh, H0 * D [J-1]),Dh := H(Radius[J-l]+Rstep/2.0,Diskprofile)/H0;
      K2B := Rstep* (RKEq2 (Radius [J-1]+Rstep/2.0, Radius [J-1], U2,Sigmar[J-1]+K1B/2.0,
                     H0 * Dh, H0 * D[J-1]);
      Dh := H (Radius [J-l]+Rstep/2.0,Diskprofile)/H0;
      K3B := Rstep* (RKEq2 (Radius [J-1]+Rstep/2.0, Radius [J-1], U3,Sigma[J-1]+K2B/2.0,
                     H0*Dh, H0*D[J-1]) );
      Dh := H (Radius [J-l] +Rstep,Diskprofile)/HO;
```

```
K4B := Rstep*(RKEq2(Radius [J-1]+Rstep, Radius [J-1], U4,
                       Signar [J-1]+K3B, H0*Dh, H0*D [J-1]);
           (* Compute the x at the end of
                        the interval from
             a weighted average
                        of the four estimates. *)
       Temp2 := (K1B + 2.0*K2B + 2.0*K3B + K4B)/6.0;Signar[J] := Signar[J-1] + Temp2;End;
              (* End Runge-Kutta Sequence *)
        SNumstepl := Sigmar [Numstep] ;
        If (SNumstepl \langle Tol2) and (SNumstepl > 0.0) then
          Begin
             Goto 25;
          End;
        If SNumstepl < 0.0 then
          Begin
              STempL := Sigmar[0];Signar[0] := 2.0*Abs(Signer[0]);STempH := Sigmar[0];Goto 5;
          End;
 10: Begin End;
        Sigmar [O] := STempH - (STempH - STempL)/2.0;
            (* Start Runge-Kutta Procedure *)
35: Begin End;
```

```
For J
:= 1 to Numstep do
Begin
   (* Get four estimates of deltas *)
   K1A := Rstep* (RKEq1 (Raddisp[J-1]),Radius [J-1], Sigmar[J-1]);
   UI := Raddisp[J-1] + KIA;K2A := Rstep*(RKEq1(Raddisp[J-1])+K1A/2 . 0 ,Radius [J-l] +Rstep/2 . 0 ,
                           Signar[J-1]) );
   U2 := Raddisp[J-1] + K2A;K3A := Rstep* (RKEql (Raddisp [J-l]
             +K2A/2.0, Radius [J-1]+Rstep/2.0, Signar [J-1]) );
   U3 := Raddisp[J-1] + K3A;K4A := Rstep* (RKEql (Raddisp [J-l] +K3A,
             Radius [J-l] +Rstep,
             Signar[J-1]) ) ;
   U4 := Raddisp[J-1] + K4A;Templ := (K1A + 2.0*K2A + 2.0*K3A + K4A)/6.0;Raddisp [J] := Raddisp [J-1] + Templ;
   Dh := H (Radius [J-l],Diskprofile)/HO;
   R1B := Rstep* (RKEq2 (Radius [J-1], Radius [J-1], U1,
                 Signar [J-1], H0 * Dh, H0 * D [J-1]) ;
   Dh := H (Radius [J-l]+Rstep/2.0,Diskprofile)/H0;
   K2B := Rstep* (RKEq2 (Radius [J-1]+Rstep/2.0, Radius [J-1], U2,Signar [J-1]+K1B/2.0, H0*Dh, H0*D [J-1]) :
   Dh := H(Radius [J-1]+Rstep/2.0, Diskprofile)/H0:
```

```
K3B := Rstep* (RKEq2 (Radius [J-1]+Rstep/2.0, Radius [J-1], U3,
               Signar [J-1]+K2B/2.0, H0*Dh, H0*D [J-1]) ;
      Dh := H (Radius [J-l] +Rstep,Diskprofile)/HO;
      K4B := Rstep* (RKEq2 (Radius [J-1]+Rstep, Radius [J-1], U4,
                   Signar [J-1]+K3B, H0*Dh, H0*D [J-1]);
 (* Compute the x at the end of the interval from
     a weighted average of the four estimates. *)
   Temp2 := (K1B + 2.0*K2B + 2.0*K3B + K4B)/6.0;Signar[J] := Signar[J-1] + Temp2;End;
          (* End Runge-Kutta Sequence *)
   SNumstep2 := Sigmar [Numstep] ;
   If (SNumstep2 < Tol2) and (SNumstep2 > 0.0) then
      Begin
         Goto 25;
      End;
   If (Sigmar [0] -
STempL)/2.0 < Toll then
      Begin
         Goto 25;
      End;
   Iter := Iter + 1;
If Iter > Maxiter then
Begin
   Writeln( 'Zero stress not found within ',
               Iter,' iterations');
   Goto 20;
End;
```

```
If SNumstepl*SNumstep2 > 0.0 then
       Begin
          STempH :=Sigmar[0];
          SNumstepl := SNumstep2;
          Goto 10;
       End;
       STempL := Sigmar [0];
       Sigmar [0] := Sigmar [0] + (STempH -
STempL)/2.0;
       Goto 35;
25: For I
:= 0 to Numstep do
       Begin
          DUDR[I] := -(Nu*Raddisp[I]/Radius[I]) +
                         (Q0*Sigmar[I]/B);End;
      For I
:= 0 to Numstep do
         Begin
            Sigmatheta[I] := ((12.0*B*B/HO)*((Nu*bUDRRII)) +(Raddisp[I]/Radius[I]))) ;
        End;
      For I
:= 0 to Numstep do
         Begin
            SigrPyr[I] := Sigma[I]/Pyr;
            SigThetPyr [I] := Sigmatheta [I]/Pyr;
         End;
(* Procedure Vibsolve; *)
(* Procedure Umatrix; *)
   Integrate (D,Eta, Numstep,Rstep,Integ) ;
   T4[1,1].re := 0.0;
   T4[1,1]. im := 0.0;
   T4[2,1].re := 0.0;
   T4[2,1].im := 0.0;
```
 $\text{Unif}[1,5] := 0.0;$ Uri[5,1] := 0.0; $Uri[1,2] := 1.0;$ $\texttt{Uni[5,6]} := 1.0;$ $Uri[1,6] := 0.0;$ $\texttt{Uri}[5,2]$:= 0.0; $Uri[1,4] := 0.0;$ $\texttt{Ui}[5, 8]$:= 0.0; $Uri [1,8] := 0.0;$ $\texttt{Unif}[5, 4] \texttt{ := } 0.0;$ $Uri [3,2] := 0.0;$ $\texttt{Uni[7,6]} := 0.0;$ $Uri [3,6] := 0.0;$ $\texttt{Uni[7,2]} := 0.0;$ Uri Uri [3,7] [7,3] = := 0.0;
:= 0.0; $0.0;$ $Uri [3, 4] := 0.0;$ $\texttt{Uni[7,8]} := 0.0;$ $\text{Uni[3,8]} := 0.0;$ $\text{Unif}[7, 4] := 0.0;$ $Uri[4,1]: = 0.0;$ $\text{Unif}(8,5) := 0.0;$ Uri Uri [4,5 [8,1 $0.0;$ $0.0;$ Uri $[4,3]$:= -1.0 ; $\text{Unif}(8,7) := -1.0;$ Uri $[4, 7]$:= 0.0; $\texttt{Uri}[8,3] := 0.0;$ Uri $[4, 4]$:= 0.0; $\text{Unif}(8, 8) := 0.0;$ Uri $[4, 8]$:= 0.0; $\text{Unif}(8, 4) := 0.0;$

```
For I
:= 1 to Freqnum do
```
Begin

```
W := 1500.0*I;Lambda := sqrt(Rho*H0*sqrt(B*B)/D0)*W;Zeta := sqr(B) * CI / (2.0 * sqrt(Rho * H0 * D0));
Zeta2 := C2/(2.0*sqrt(Rho*B0*D0));K0 := 2.0*Q0/(Kk*(1.0-Nu));For 14 := 1 to 8 do
For J4 := 1 to 4 do
Begin
   Yarray[l4,J4] := 0.0;
   Qarray[14,34] := 0.0;End;
Yarray[1,1] := 1.0;Yarray[2,2] := 1.0;Yarray[3,3] := 1.0;Yarray[4,4] := 1.0;For J
:= 0 to Numstep do
Begin
    If J = 0 then
       Begin
     \texttt{DSigDEta} := ( ((1.0 - \text{sqr}(\texttt{Nu})) *Raddisp [J] )/(Q0*
                        sqr(Radius[J]/B)) ) -
                          <sup>1</sup> ((1.0-Nu)*Sigmar[J])/<br>Radius[J]/B) ) -
                        (Radius [J]/B) )
                          (
(sqr (Pyr))* (Radius [J]/B) );
           Goto 330;
```

```
DSigDEta := ( ((1.0-sqr(Nu))^*Raddisp[J]/(Q0*sqr(Radius[J]/B)) ) -
                        ( (l.0-Nu) * SigmarJ)/(Radius [J]/B) )
                                          \rightarrow(
(1.0/D[J])*Sigmar[J]*
                          ((D[J]-D[J-1]))
                          (Eta [J]-Eta [J-1])) ) -<br>(san (Duu)) + (Delive [J])
                        ( (sqr(Pyr))* (Radius [J]/B) );
330: Begin End;
     Uri[1,1] := -(1.0 - Nu)/Eta[J];tri[5,5] :=tri[1,1];Uri[1,3] := ( (D[J]*sqr(D[J])*(1.0-sqr (Nu))/sqr (Eta [J])) )
-
                    (Q0*sqrt(\text{Lambda})*D[J]*sqrt(D[J])) );
    tri[5,7] := Uri[1,3];tri[1,7] := (D[J]*sqrt(D[J])*(1.0-sqr (Nu))*Delte/sqr (Eta [J]) )
-
                        (2.0*Zeta2*Lambda);
    Uri[5,3] := -Uri[1,7];Coeff21 := (Sigma [J]) / ((1.0+sqrt(Delte))^*(sqr(1.0+K0*Sigmar[J]) +
                    sqr(Deltg))*sqr(D[J]));
    Uri [2,1] := Coeff21*(1.0 + K0*Sigmar [J] +
                     sqr(Deltg) +
                      Deltg*Delte*K0*Sigmar [J] ) ;
    tri[6,5] :=tri[2,1];Uri [2,5] := Coeff2l*( -Delte -
                    Delte*KO*Sigmar[J] +
                    Deltg*KO*Sigmar [J] -
sqr (Deltg)*Delte) ;
    Uri[6,1] := -Uri[2,5];Coeff22 := -1.0/(sqrt(1.0+K0*Sign(J))*sqrt(Deltq));Uri[2,2] := Coeff22*(1.0 +K0*Sigmar[J])*( (K0*DSigDEta) +
                    (K0*Sigma [J]/Eta[J]) +(1.0/Eta[J]) )) +
                    (sqr(Deltg)/(Eta[J])) );
```

```
tri[6, 6] :=tri[2, 2];uri[2,6] := Coeff22*( (Deltg*K0*
                 ( DSigDeta -
(Sigmar [J]/Eta [J] )) ) +
                  (Deltg* (1.0+K0*Sigmar [J] )
/Eta [J] )
                  -
(Deltg/Eta[J]) );
Uri[6,2] := -Uri[2,6];
Coeff23 := D[J] * (-Coeff22) * (DSigDEta +((1.0-Nu)*Siamar[J]/Eta[J]) +((D[J]-D[J-1])/(Eta[J]-Eta[J-1]) ) * Sigmar [J]/D[J] ) ;
Uri[2,3] := Coeff23*(1.0+K0*Sigmar[J]+sqr(Deltg));
Uri[6,7] := Uri[2,3];
Uri[2,7] := Coeff23*K0*Sigmar[J]*Deltg;
Uri[6,3] := -Uri[2,7];
Uri[2, 4] := (-\text{Coeff22})*( (2.0)*Lambda*
Uri[6,8]
:= Uri[2,4];
Uri[2,8] := (-\text{Coeff22})*( (D[J]*Deltg*sqr(\text{Lambda})) -
Uri[6,4] := -Uri[2,8];
Uri[3,l]
= 1.0/(D[J]*sqr(D[J])*(1.0+sqr(Delte)));
Uri[7,5] := Uri[3,1];
Uri[3,5] := -Uri[3,1]*Delte;
Uri[7,1] := -Uri[3,5];
                       Zetal*Deltg) +
                      (2.0*Deltg*Lambda*
                       Zeta1*K0*Sigmar[J] -
                       (D[J]*sqr(Lambda) -
                       (D[J]*KO*Sigma[T]sqr (Lambda)) -
                       (2.0*Lambda*Zetal*Deltg) -
                       (D[J]*sqr(Lambda*Deltg)) );
                              (2.0*Lambda*Zeta) -
                         (2.0*Zetal*Lambda*K0*Sigmar [J] )
                              \left(\text{Delta}\right) + \left(\text{J}\right) + \left(\text{Lambda}\right) +
                          (Deltg*D[J]*KO*Sigmar[J]*
                            sqr (Lambda))  —
                         (2.0*Lambda*Zetal*sqr(Deltg)) );
```

```
Uri[3,3] := -Nu/Eta[J];
Uri[7,7] := Uri[3,3];
Uri[4,2] := K0/(D[J]*(1.0+sqr(Deltg)));
Uri[8,6]
=
Uri[4,2];
Uri[4,6]
=
-Deltg*Uri[4,2];
Uri[8,2] := -Uri[4,6];
For I5 := 1 to 8 do
For J5 := 1 to 4 do
Begin
   Karray[I5,J5]
:= Rstep*Eq(Uri,Yarray,I5,J5) ;
   Rarray[I5,J5]
:= 0.5*Karray[I5,J5] -
Qarray [15,J5] ;
   Yarray[I5,J5]
:= Yarray[I5,J5] + Rarray [15,J5] ;
   Qarray [15,J5]
:= Qarray[I5,J5] + 3.0*Rarray [15,J5] -
                            (* Umatrix *)
                       0.5*Karray[I5,J5];
   Karray [15, J5] := Rstep*Eq(Uri, Yarray, I5, J5);
   Rarray [15, J5] := (1.0 - sqrt(0.5))*
                      (Karray [15,J5] - Qarray [15,J5]);
   Yarray [15,J5] := Yarray [15,J5] + Rarray [15,J5] ;
   Qarray[l5,J5] := Qarray [15,J5] + 3.0*Rarray [15,J5]-
                        (1.0 -
sqrt(0.5))*Karray[I5,J5];
   Karray [15,J5] := Rstep*Eq(Uri,Yarray, 15,J5) ;
   Rarray[I5,J5] := (1.0 +
sqrt(0.5))*
                      (Karray [15,J5] -
Qarray [15,J5] ) ;
   Yarray [15,J5] := Yarray [15,J5] + Rarray [15,J5] ;
   Qarray[I5,J5] := Qarray [15,J5] +
3.0*Rarray [15,J5] -
                        (1.0 +
sqrt(0.5))*Karray[I5,J5];
   Karray [15, J5] := Rstep*Eq (Uri, Yarray, I5, J5);
```

```
Rarray[15, J5] := (1.0/6.0)*(Karray [15,J5] -
2.0*Qarray [15,J5] ) ;
        Yarray[15, J5] := Yarray[15, J5] + Rarray[15, J5];Qarray[I5,J5] := Qarray [15,J5] + 3.0*Rarray [15,J5] -
                            0.5*Karray[I5,J5];
        End;
     End;
(* Procedure Mrsolve *)
     For 16 := 1 to 4 do
     For J6 := 1 to 4 do
     Begin
        Tri[16, J6].re := Yarray[16, J6];
        Tri[l6,J6] .im := Yarray [16+4,J6] ;
     End;
     For 17 := 1 to 2 do
    For J7 := 1 to 2 do
     Begin
        Tl[I7,J7].re := Tri [17,J7] .re;
        Tl[I7,J7].im := Tri [17,J7] .im;
        T2[I7,J7].re := Tri [17+2,J7] .
re;
        T2[I7,J7].im := Tri[I7+2,J7].im;
     End;
(* Procedure Tinvert *)
    TMatInv(Tl,T3,Stoppgrm) ;
     If Stoppgrm = True then
        Begin
           Goto 20;
```
End;

```
T4[2,1].re := Force;
MatMult(T3,T4,T6);
Matmult(T2,T6,T5);
Mr. re := T6[1,1]. re;Writeln(' Mr.re=',Mr.re);
Mr \cdot in := T6[1,1] \cdot in;Writeln(' Mr.im=',Mr.im);
Qr \cdot re := T6[2,1] \cdot re;Writeln(' Qr.re=',Qr.re);
Qr . in := T6[2,1] . in;\texttt{Writeln}(' \texttt{Qr.in} = ', \texttt{Qr.in}) ;
Chir.re := T5 [1,1].re;
Writeln(' Chir.re=',Chir.re);
Chir.im := T5[1,1].im;
Writeln(' Chir.im=',Chir.im);
W1.re := T5[2,1].re;Writeln(' Wl.re=',Wl.re);
W1 . in := T5[2,1].in;Writeln(' Wl.im=',Wl.im);
Imped := Force/((sqr(Lambda))*
                  (sqrt(sqr(T5[2,1].re) +sqr(T5[\hat{2},\hat{1}]\cdot\hat{1}m)) \star (Integ));
Writeln(' Impedance = ',Imped);
Lamsqr[I] := sqr(Lambda);Trnsms[I] := Abs (
(Beta)* (sqrt (sqr (Qr.re) +
                        sqr(Qr . im))/Force);
\texttt{WriteIn(' Force Transmissibility = ' ,\allowbreak Transms[1] ) } ;
End;
```

```
Initgraphic;
ClearScreen;
Plotfreq;
Hardcopy(False,6) ;
repeat until Keypressed;
Leavegraphic<mark>;</mark>
```

```
20: End,
```
Appendix IV. Summary of Runge-Kutta-Gill Method

The Runge-Kutta-Gill method is a numerical integration technique where use of previously-determined function values is not required in intermediate calculations. Thus, to arrive at a value y_n knowledge of y_{n-1} , y_{n-2} , ... is not necessary-

References to mathematical processes which are of this type are provided in [9] . ^A common for starting an integration is the Runge-Kutta (fourth-order) process. The error in each step of this process is of the order h^5 , where h is the length of each interval.

Runge-Kutta 's fourth-order process is based on the following general theory:

Consider a first-order differential equation

$$
\frac{dy}{dx} = f(x, y) \tag{96}
$$

with the initial condition

$$
y = Y at x = X \tag{97}
$$

To obtain the value of y corresponding to the value x ⁼ ^X ⁺ h, the latter x-value is substituted in Equation (96) to obtain the value of dy/dx at the beginning of the interval. This slope value is used to determine the first approximation to the y-value at $x = X + h$. This new co ordinate value is expressed as $(X+h,Y+k_0)$, where

$$
k_0 = hf(x, y)
$$
 (98)

Advancing a fraction ^m of the interval ^h from ^X and substituting this new x-co-ordinate in Equation (96) results in the second approximation to the desired co-ordinate, namely

$$
(X + mh, Y + k1)
$$
 (99)

where

$$
k_1 = hf(X + mh_rY + mk_0)
$$
 (100)

Combining the estimates k_0 and k_1 provides a third estimate of co-ordinate,

$$
(X + nh, Y + k2) \t\t(101)
$$

where

$$
k_2 = [n-\hat{r}]k_0 + rk_1 \qquad (102)
$$

This process is repeated with k_0 , k_1 , and k_2 to yield a fourth co-ordinate

$$
(X + ph, Y + k3)
$$
 (103)

where

$$
k_3 = [p-s-t]k_0 + sk_1 + tk_2 \qquad (104)
$$

The incremental y-value corresponding to the interval ^h added to the ^x co-ordinate is calculated using the following expression:

$$
y = y(X+h) - y(X) = ak_0 + bk_1 + ck_2 + dk_3 \qquad (105)
$$

where

$$
a + b + c + d = 1.
$$
 (106)

By appropriately selecting the coefficients for a, b, c, and d, the resulting accuracy in terms of $h5$ $_{\tt{may}}$ be adjusted.

By extending this technique to systems of equations, and after optimizing the coefficients used to calculate the final y-value thereby increasing accuracy, the following mathematical iterative process is used to determine successive y-values for the i-th equation:

$$
k_{i0} = hf_i(y_{00'}y_{10},...)
$$
 (107)

$$
r_{i1} = .5k_{i0} - q_{i0}
$$
 (108)

$$
Y_{i1} = Y_{i0} + r_{i1}
$$
 (109)

$$
q_{i1} = q_{10} + 3r_{i1} - .5k_{i0}
$$
 (110)

$$
k_{i1} = hf_i(y_{01}, y_{11}, \dots) \tag{111}
$$

$$
r_{i2} = [1 - \sqrt{.5}] (k_{i1} - q_{i1})
$$
 (112)

$$
Y_{i2} = Y_{i1} + r_{i2}
$$
 (113)

$$
q_{i2} = q_{i1} + 3r_{i2} - [1 - \sqrt{5}]k_{i1}
$$
 (114)

$$
k_{i2} = hf_i(y_{02}, y_{12}, \dots)
$$
 (115)

$$
r_{i3} = [1 + \sqrt{.5}] (k_{i2} - q_{i2})
$$
 (116)

$$
Y_{i3} = Y_{i2} + r_{i3} \tag{117}
$$

$$
q_{13} = q_{12} + 3r_{13} - [1 + \sqrt{.5}]k_{12}
$$
 (118)

$$
k_{i3} = hf_i(y_{03'}y_{13'}...)
$$
 (119)

$$
r_{\underline{i}\underline{4}} = \frac{1}{6}(k_{\underline{i}\underline{3}} - 2q_{\underline{i}\underline{3}})
$$
 (120)

$$
Y_{i4} = Y_{i3} + r_{i4}
$$
 (121)

$$
q_{i4} = q_{i3} + 3r_{i4} - .5k_{i3}
$$
 (122)

The last quantity q_{i4} is introduced to retain accuracy and becomes q_{i0} in the following iteration.

Appendix V. Summary of Transfer Matrix Method

The transfer matrix method [10] is an approach that "transfers" the behavior parameters across ^a joint (a point transfer matrix) or from one end of a system to the other (global transfer matrix) . The global transfer matrix analysis is an extension of point transfer matrix analysis.

Use of the transfer matrix method requires that relationships that give the parametric state at one end of the element in terms of the parametric state at the opposite end.

Consider the element shown in Figure 14, whose endpoints are designated as i and i+1. The state of force and displacement at an endpoint is expressed by the "state" vector

$$
\begin{Bmatrix} F \\ \Delta \end{Bmatrix}_{i} = \begin{Bmatrix} F_{y} \\ M_{z}^{y} \\ \Delta_{z} \end{Bmatrix}_{i}.
$$
 (123)

The expression relating the state vector at i+1 to the state vector at i is given by

$$
\left\{\begin{array}{c} F_{i+1} \\ \Delta_{i+1} \end{array}\right\} = \left[\begin{array}{c} \text{S.} \end{array}\right] \left\{\begin{array}{c} F_i \\ \Delta_i \end{array}\right\} \tag{124}
$$

 Δ and Δ and Δ

In this instance, the transfer matrix $[\![\Omega]\!]$ is a mixed form of the force-displacement relationships for the element.

For this example, the state of the force and displacement at location i+1 can be determined assuming that the initial state (that is, the force and displacement conditions at location i) is known by soving the following transfer matrix equation

$$
\begin{Bmatrix} F_{N} & i+1 \ M_{Z}^{T} & i+1 \ \vdots & \vdots & \vdots \\ \bigvee_{j} & i+1 \ G_{Z} & i+1 \end{Bmatrix} = \begin{bmatrix} -1 & 0 & 0 & 0 \\ L_{3/6EI}^{3} & -L_{Z}^{T} & 1 & 0 \\ L_{2/2EI}^{3} & -L/EI & 0 & 1 \end{bmatrix} \begin{Bmatrix} F_{N} & i \\ M_{Z}^{T} & i \\ \vdots & \vdots \\ \bigtriangleup_{Z} & i \end{Bmatrix}
$$
 (125)

Successive use of the point transfer matrix method by starting at one system endpoint and continuing to the other system endpoint results in the global transfer matrix.

